



index

[previous view](#)

F1-41

data sheet

PTFE

F1

## 25% GLASS (75% VIRGIN PTFE + 25% GLASS FIBRES)

COLOR

MATERIAL

PTFE Glass Compound preferred for parts and components requiring very good mechanical properties.

This material offers an excellent combination of properties Typical of the PTFE fluoropolymer resins:

- Service Temperature: offers excellent resistance to continuous service temperatures – working conditions from -100° C up (-148°F) to 250°C (482°F) and, for limited periods, even to higher temperatures; product's low temperature resistance allows satisfactory performance down to -200°C (-328°F).
- Chemical resistance: offers high inertness towards nearly all known chemicals. Only attacked elemental alkali metals, chlorine trifluoride and elemental fluorine at high temperature and pressures might affect properties. Glass fibres is chemically inert with the exception of its reactivity with hydrofluoric acid and strong bases.
- Solvents resistance: offers insoluble properties in all solvents up to temperatures as high as 300° C (572° F). Certain highly fluorinated oils only swell and dissolve PTFE at temperatures close to the crystalline melting point.

### Properties

- Improved thermal dimensional stability
- Excellent chemical stability
- Improved creep resistance
- Excellent electrical insulating properties
- Improved compression strength
- Reduced friction & wear; Low friction behaviour
- Exceptional temperature resistance
- Improved surface hardness

### Main applications

PTFE Glass Compound offers excellent properties in the chemical processing, in automotive industries, in sealing application and in mechanical applications in general for bushing, sliding pads, and for slide ways for machine tools.

High wear and abrasion resistance and good wear compression properties are suitable for the majority of dry bearing applications against hard counter-surfaces.

PTFE Glass Compound is commonly used filler for dynamic seal applications where both rotating and alternating movements are involved, pneumatic, hydraulic and mechanical parts, valve seats, gaskets, pneumatic, compressors, appliances, insulators hydraulic and mechanical parts.

### Statement on suitability for contact with foodstuff

FDA Approved US Regulation

- Code of Federal regulation 21 CFR Ch.1; section 177.1550 Perfluorocarbon Resins of the Food and Drug Administration/US.

EU Regulation

- EU 1935/2004 - 10/2011 on plastic materials and articles to come in contact with food. Is not suitable to be used in contact with acidic foodstuffs for which simulant B is used, according to EU Reg. 10/2011.

F1

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[previous view](#)



[index](#)

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MATERIAL

Property	Method	Units	Specification
<b>Physical</b>	Color	-	White cream
	Specific gravity	ASTM D792	g/cm <sup>3</sup>
	Water absorption	ASTM D570	%
	Flamability	UL 94	
<b>Mechanical</b>	Tensile strength	ASTM D4745	MPa
	Elongation	ASTM D4745	%
	Hardness	ASTM D2240	Shore D
	Ball Hardness	ASTM D785	MPa
	Deformation under load (140 Kg/cm <sup>2</sup> for 24 hrs. At 23° C)	ASTM D621	%
	Permanent deformation (after 24 hrs. Relaxation at 23° C)	ASTM D621	%
	Coefficient of static friction	ASTM D1894	
	Coefficient of dynamic friction	ASTM D1894	
	Wear coefficient	-	cm <sup>3</sup> min 10 <sup>-8</sup> Kg m h
<b>Thermal</b>	Thermal conductivity	ASTM C177	W/ m*K
	Coefficient of linear thermal expansion From 25 to 100 °C	ASTM D696	10 <sup>-5</sup> / °C
<b>Electrical</b>	Volume resistivity	ASTM D257	Ohm*cm
	Surface resistivity	ASTM D257	Ohm